

MH202 AUER BOAT MAGAZINE HANDLER

Magazines Capability	AUER Boat type, Lead Frame type
Capacity	2 Magazines up to 5.5" width
Operation	Home, Protrude boat, conveying boat, return boat, index magazine up
Cycle Time	Unload: Minimum cycle time of 3 seconds per boat Index: Minimum cycle time of 0.2 seconds per boat
User Interface	LCD or Touch screen, menu driven user interface Auto, Manual and Diagnostic Mode
Machine Interface	PLC based control system: Standard SMEMA interface, RS232
	Parallel I/O: Four DB25 connectors: (16 sensors open collector 24VDC, NPN or PNP, 10 relays 24VDC, 30mA)
Elevators motion	Two, 2 phase Vexta PK266-02B stepping motors and IMS483 amplifiers built inside the handler Resolution: 0.01mm
Conveyors motion	Four DC geared motors Speed 3" /sec.
Overall Dimensions	Depth: 25.3"; Width: 19.5"; Height 37" – 38"
Facilities	Air Supply: 60 psi, Power: 110 VAC, 2.5A

